

WE CLAIM:

BEST AVAILABLE COPY

1. A high-stretch elastic laminate, comprising:
 - a) one or more necked nonwoven webs having a plurality of perforations; and
 - an elastic film substantially devoid of perforations bonded to the one or more necked, perforated nonwoven webs.
2. The high-stretch elastic laminate of Claim 1, wherein the nonwoven web is a spunbond nonwoven web.
3. The high-stretch elastic laminate of Claim 1, wherein the perforations of the nonwoven web extend in the cross direction.
4. The high-stretch elastic laminate of Claim 1, wherein the perforations of the nonwoven web extend in the machine direction.
5. The high-stretch elastic laminate of Claim 1, wherein the nonwoven web is perforated before being necked.

6. The high-stretch elastic laminate of Claim 1, wherein the nonwoven web is perforated after being necked.

7. The high-stretch elastic laminate of Claim 1, wherein the nonwoven web is selectively perforated in some regions and left un-perforated in other regions.

8. The high-stretch elastic laminate of Claim 1 wherein the elastic film is an elastomeric block copolymer film.

9. The high-stretch elastic laminate of Claim 1 wherein the laminate is one of a stretch bonded laminate, a neck bonded laminate, a necked stretch bonded laminate, or a creped nonwoven/elastic film laminate.

10. A method of making a high-stretch elastic laminate of a necked nonwoven web and an elastic film substantially devoid of perforations, comprising:

- a) necking a nonwoven web
- b) placing a plurality of perforations in the nonwoven web; and
- c) bonding an elastic film to the necked and perforated nonwoven web.

11. The method of making a high-stretch elastic laminate of Claim 10, wherein the nonwoven web is a spunbond nonwoven web.

12. The method of making a high-stretch elastic laminate of Claim 10, wherein the perforations of the nonwoven web extend in the cross direction.

13. The method of making a high-stretch elastic laminate of Claim 10, wherein the perforations of the nonwoven web extend in the machine direction.

14. The method of making a high-stretch elastic laminate of Claim 10, wherein the nonwoven web is perforated before being necked.

15. The method of making a high-stretch elastic laminate of Claim 10, wherein the nonwoven web is perforated after being necked.

16. The high-stretch elastic laminate of Claim 10, wherein the nonwoven web is selectively perforated in some regions and left un-perforated in other regions.

17. The method of making a high-stretch elastic laminate of Claim 10 wherein the elastic film is an elastomeric block copolymer film.

BEST AVAILABLE COPY

18. The method of making a high-stretch elastic laminate of Claim 10 wherein the laminate is made as one of a stretch bonded laminate, a neck bonded laminate, a necked stretch bonded laminate, or a creped nonwoven/elastic film laminate.

19. A side panel for a personal care garment made from the high-stretch elastic laminate of Claim 1.

20. A side panel for a personal care garment made according to the method of Claim 10.

21. A high-stretch elastic laminate, comprising:

a) one or more inherently extensible nonwoven webs further having a plurality of perforations; and

b) an elastic film substantially devoid of perforations bonded to the one or more inherently extensible nonwoven webs further having a plurality of perforations.